

Certified
Customized
Compact



De-NOx SCR SYSTEM

PaNox™

ENGLISH

PANASIA

Company Profiles

PANASIA CO.,LTD.

Global Leader in Smart & Green Technology

- Since 1989

CONTENTS

- 3 Company Profiles
- 5 De-NOx SCR system
- 6 Marine Application
- 14 Stationary Plant Application
- 17 Track Record
- 18 Reference List
- 19 Worldwide Service Network



Established Date

Oct. 10th, 1989

Achievement in PANASIA

2019. Apr.		<p>IR 52 Jang Young Sil award * (16 week's) - De-Sox System</p> <p>* The award given weekly in the name of the Minister of Science and Technology is so widely recognized to be one of the highest for innovation in Korea that even the general public can approve the value of the award.</p>
2016. Mar.		<p>IR 52 Jang Young Sil award * (11 week's) - MEGA UV</p> <p>* The award given weekly in the name of the Minister of Science and Technology is so widely recognized to be one of the highest for innovation in Korea that even the general public can approve the value of the award.</p>
2015. Jan.		<p>Grand prize of technical commercialization from Research & development special zone</p>
2014. Jun.		<p>World Class 300</p>
2013. Dec.		<p>Gold tower order of industrial service merit at 2013 Korea Technology</p>
2012. Dec.		<p>Korean world-class Product</p>
2011. Aug.		<p>IR 52 Jang Young Sil award * (32 week's)</p> <p>* The award given weekly in the name of the Minister of Science and Technology is so widely recognized to be one of the highest for innovation in Korea that even the general public can approve the value of the award.</p>

- Cargo Monitoring System
- Tank Level Gauging System
- MSCS (Marine Satellite Control System)
- HILS (Hardware In the Loop Simulation)
- FGSS (Fuel Gas Supply System)



De-NOx SCR system

PRODUCT LINE UP

De-NOx SCR SYSTEM
PaN^ox™ Marine



De-NOx SCR SYSTEM
PaN^ox™



Panasia is focused on lowering overall industrial greenhouse gas emissions and increasing efficiency through innovative, low NOx air pollution control solutions.

We offer complete engineering and customer service support and start-up to ensure that each project will exceed our customer's expectations from start to finish. Based on proven Selective Catalytic Reduction system technology, PaN^ox™, Panasia De-NOx system, are the proven choice to dramatically reduce NOx emissions for Marine application , Power plants, HRSG, Boilers and other demanding applications.

MARINE APPLICATION

Panasia is one of the front line developers in the technology of De-NOx SCR system for Marine application based on the over 30 years marine industry experience and it has a wide range application such as 2 stroke main engine and 4 stroke generator engine to ensure compliance of IMO Tier III NOx emission standard.

HRSG

SCR for HRSG should be placed in between the two sections of HRSG. Reduction of NOx emissions from the turbine exhaust system with the ability for over 94% reduction.

POWER PLANT

In power Plant, the same basic technology is employed for removal of NOx from the flue gas of boilers used in power generation and industry. The SCR unit is generally located between the furnace economizer and the air heater and the ammonia is injected into the catalyst chamber through an ammonia injection grid.

BOILER

Standardized SCR systems with Standard Catalyst Modules and AFCU Mainly supplied to US due to the Strict NOx level such as 9 ppm NOx for of 20 MMBtu/hr to < 75 MMBtu/hr and 5 ppm NOx for 75 MMBtu/hr boilers, effective January 1, 2012.

Marine Application

IMO REGULATIONS

January 1, 2016

Tier III NOx 80% Reduced



- IMO MARPOL 73/78 ANNEX VI NTC 2008

- Timeline for Reduction in NOx emission
- MARPOL Annex VI on Regulations for the Prevention of Air Pollution from Ships.

The International Maritime Organization (IMO) announced that ships constructed on or after January 1, 2016 and entering into the North American or U.S. Caribbean Emission Control Areas (ECA) must comply with the Tier III NOx requirement of MARPOL Annex VI, Chapter 3, Regulation 13.5.1.1. So it is mandatory to reduce nitrogen oxides emitting from diesel engines by 80%. To obtain this certificate, you have to equip your Tier II-certified marine engine with an SCR system so that it can meet Tier III criteria.

This affects any ship whose keel is laid or where the vessel is at a similar stage of construction. The regulatory change also applies to a major conversion defined in Regulation 13. The standards set forth in Regulation 13.5.1.1 does not apply to marine diesel engines installed on a ship with a combined nameplate diesel engine propulsion power of less than 750 kW if it is demonstrated to the satisfaction of the administration and cannot comply with the standards set forth (in paragraph 5.1.1 of Regulation 13) because of design or construction limitations of the ship.

The North Sea and Baltic Sea Area become the NOx ECA and apply to ships with engines installed on or after January 1st 2021. Among the shipping community it is actively speculated that China is preparing its application for an ECA to be submitted to

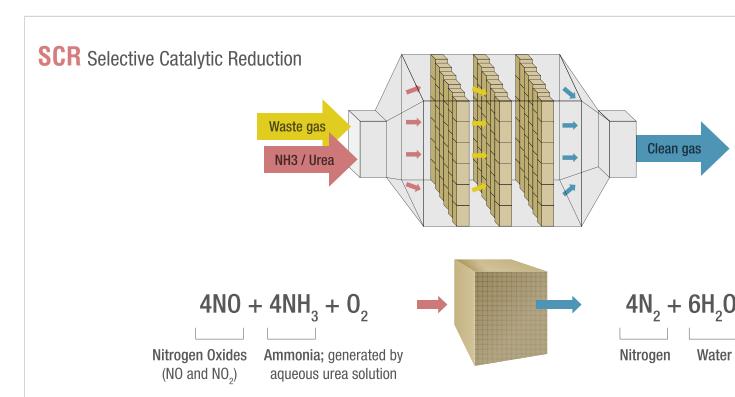
the IMO. The scope and exact boundaries are not public knowledge yet but such a development will significantly help reduce dangerous NOx emissions and positively impact the lives of the Chinese population, who live near along the coast.

PanAsia's SCR flue gas De-NOx system PaNOx™ Marine adopted the Selective Catalytic Reduction (SCR) method and therefore is environment-friendly equipment that decomposes NOx present in flue gas into harmless H₂O and N₂ by making the NOx chemically react with a reducing agent at a catalyst layer and then discharges them to the air.

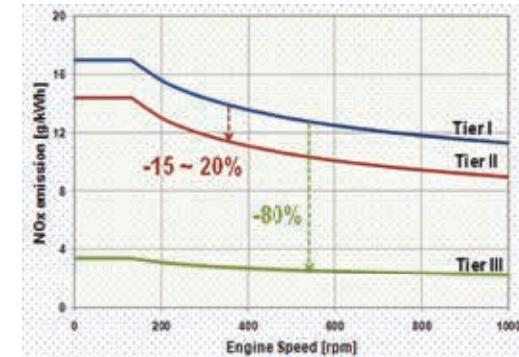
As the increases in international shipments and the amount of sailing ships continue to raise the levels of greenhouse gas emissions, the application of new and stricter gas emission standards is extending. In response to this, International Maritime Organization is gradually strengthening gas emission standards for ships with a view to preserving the ocean-atmosphere environment, reducing pollutants across the board, and decreasing greenhouse gas emission. Currently, the Marine Environment Protection Committee (MEPC) of the IMO is running an air pollution abatement agreement for regulating gas emissions from ships called MARPOL Annex VI, which was established in 1997 and last revised in 2008.

FEATURES

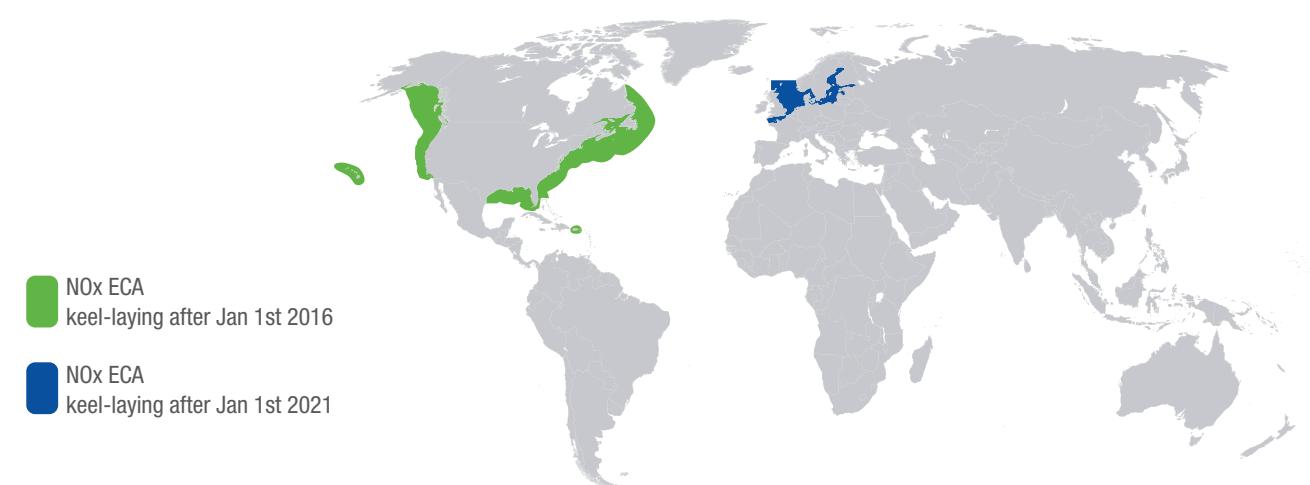
- Component concept for stabilized capacity expansion
- Simple operating system
- Easy installation
- Skid / vertical, horizontal arrangement, separate components



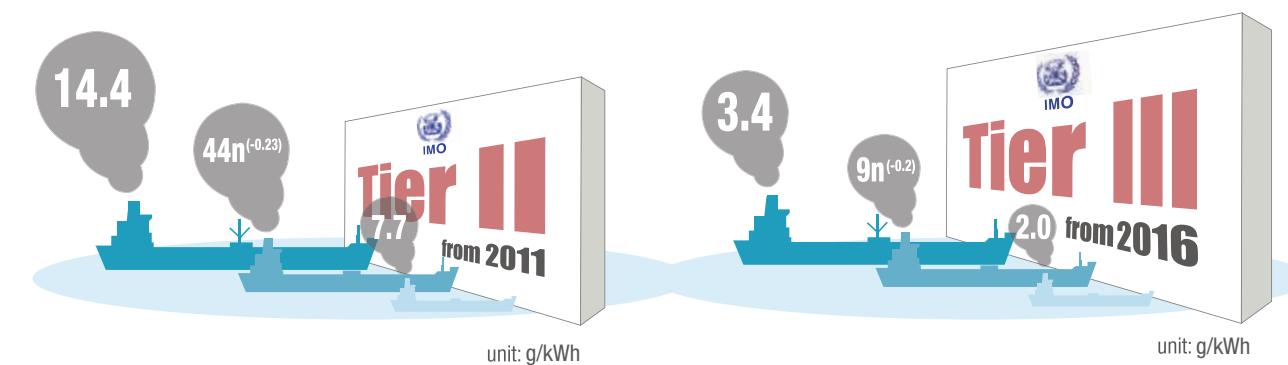
NOx EMISSION LIMIT



WORLD MAP ECA (Emission Control Area)

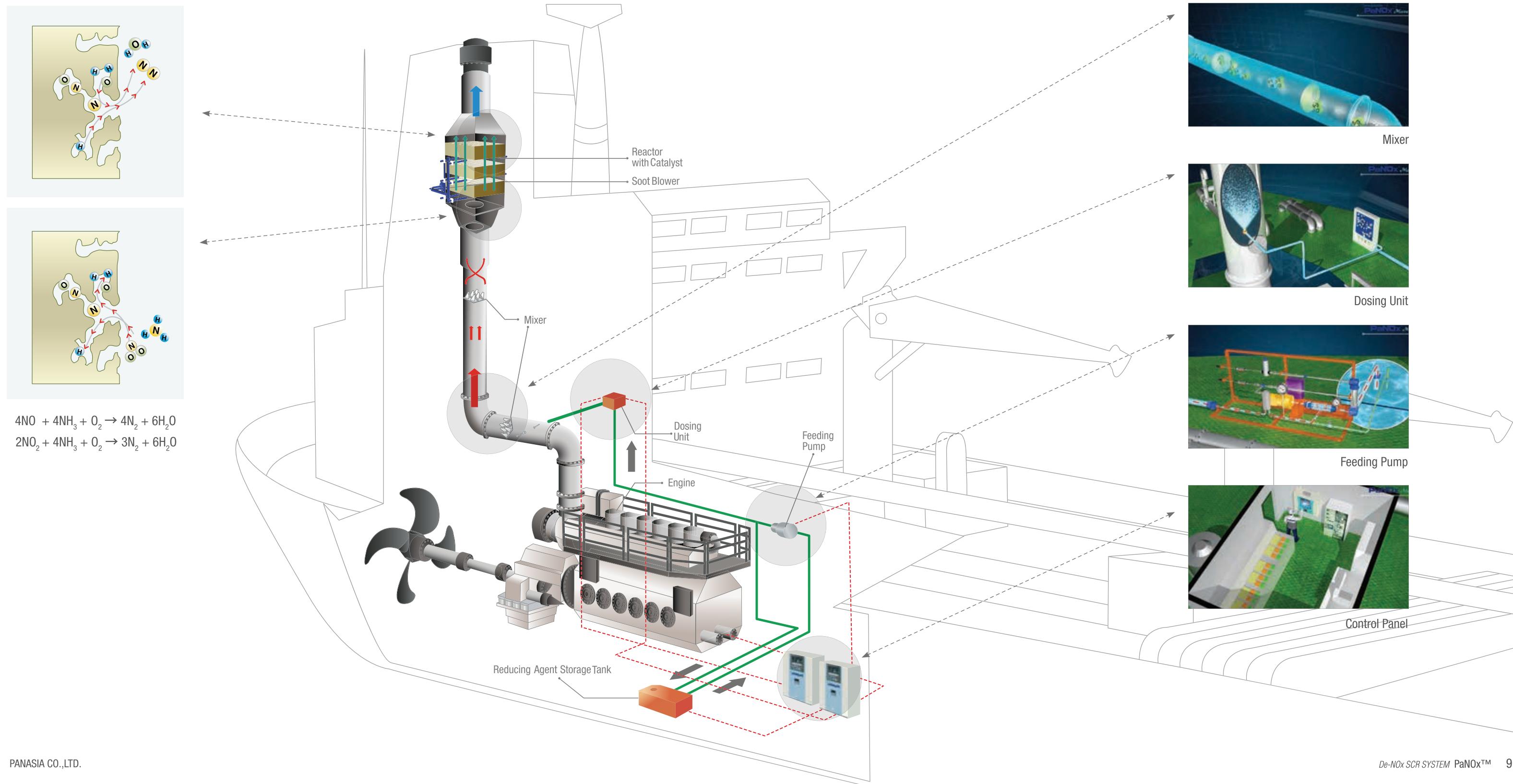


TIER III CRITERIA



Marine Application

SYSTEM CONFIGURATION



Marine Application

PROJECT INFORMATION



Shipyard	Samsung Heavy Industries
Ship owner	Seadrill
Capacity	8,000kW x 6sets
Reducant	Aq. Urea (40%)



850,000 BBLS FSU(Floating Storage Unit)

4,900Ton PSV(Platform Supply Vessel)



Application	850,000 BBLS FSU (Floating Storage Unit)
Engine Capacity	4,600 kW X 4 / 1,500 kW X 1
Classification Society	DNV/CLEAN DESIGN, NORSO
Reductive Agent	Aq. Urea (40%)

Application	4,900Ton PSV (Platform Supply Vessel)
Engine Capacity	1,900 kW X 4
Classification Society	DNV/CLEAN DESIGN
Reductive Agent	Aq. Urea (40%)

MAIN COMPONENTS

SCR Reactor



Control Panel



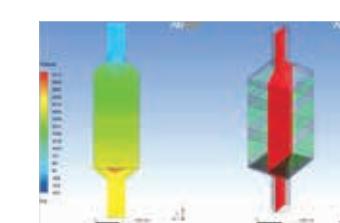
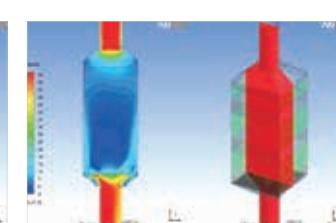
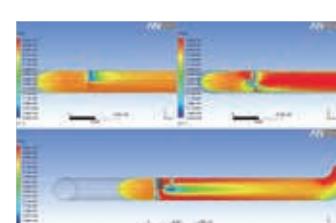
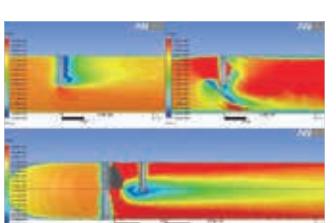
Dosing Unit



Feeding Pump

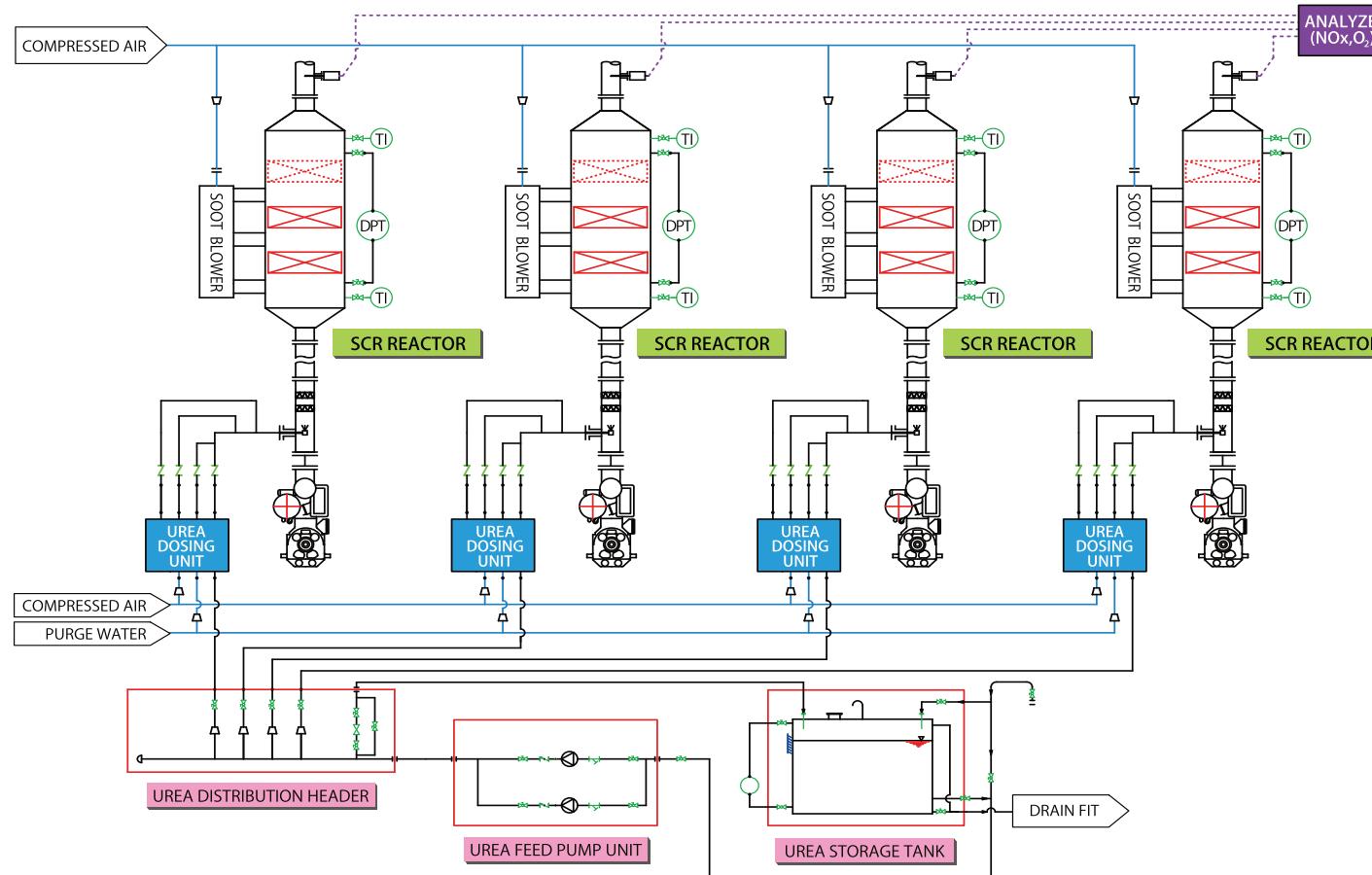


CFD ANALYSIS

Internal Reactor Flow Analysis Results
Pressure distribution
(Maximum display pressure 4,400 Pa)Internal Reactor Flow Analysis Results
Pressure distribution
(Maximum display pressure 4,400 Pa)Internal Duct Flow Analysis Results
(Maximum display speed 70 m/sec)Internal Duct Flow Analysis Results
(Maximum display speed 70 m/sec)

Marine Application

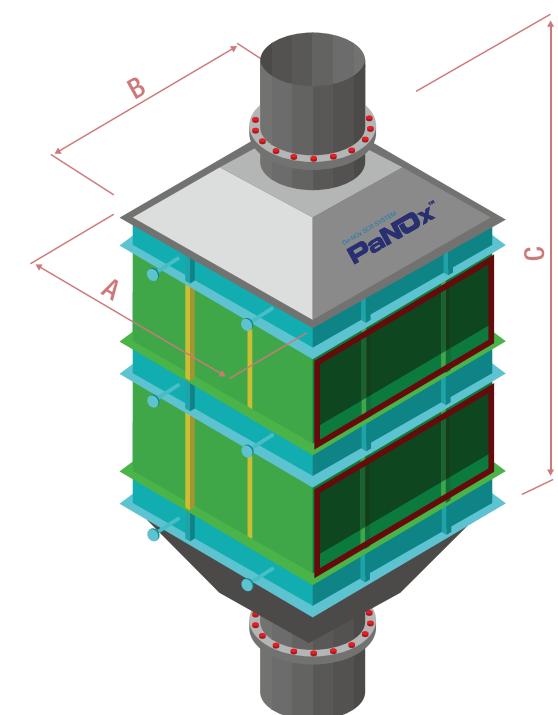
PIPING & INSTRUMENTATION DIAGRAM



STANDARD SIZE OF REACTOR BY ENGINE POWER

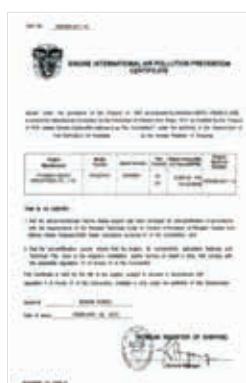
Num	Model	Engine Power kW	Reactor dimension			Weight Reactor + Catalyst
			A	B	C	
1	PNX-N0048	=<480	850	850	2,200	1,400
2	PNX-N0075	=<750	850	850	2,200	1,460
3	PNX-N0120	=<1,200	1,170	1,170	2,200	1,940
4	PNX-N0160	=<1,600	1,170	1,170	2,600	2,030
5	PNX-N0220	=<2,200	1,500	1,500	2,600	2,500
6	PNX-N0300	=<3,000	1,500	1,500	2,740	2,680
7	PNX-N0470	=<4,700	1,820	1,820	2,740	2,680
8	PNX-N0520	=<5,200	2,140	2,140	2,740	3,570
9	PNX-N0650	=<6,500	2,140	2,140	3,200	4,340
10	PNX-N0780	=<7,800	2,470	2,470	3,200	4,700
11	PNX-N0890	=<8,900	2,470	2,470	3,200	5,230
12	PNX-N1150	=<11,500	2,790	2,790	3,200	6,220
13	PNX-N1200	=<12,000	3,110	3,110	3,200	6,780

DESIGN BASE : Temperature (after T/C) : 310 ~ 410°C, RPM : 510~720, Fuel : LS MGO (Sulphur contents limit 0.1%)



CERTIFICATES

EIAPP(KR)



EIAPP(ABS)



EIAPP(LR)



EIAPP(BV)



Type Approval(DNV_GL)



HYBRID SYSTEM FOR SCR AND SILENCER



Stationary Plant Application

PROJECT INFORMATION (KOREA)



Incheon

- Application : Bio Gas Turbine
- Engine Capacity : 5MW x 1 Unit
- Reductive Agent : Aq. NH₃(25%)



Iksan

- Application : Bio Gas Engine
- Engine Capacity : 350kW x 1 Unit
- Reductive Agent : Aq. Urea(40%)



KCES

- Application : Incinerator
- Capacity : 33,800 Nm³/hr x 1 Unit
- Reductive Agent : Aq. Urea(40%)



Jeju

- Application: HRSG + YPAS
- GT Power : 120MW x 2 Unit
- Reductive Agent : Aq. Urea(40%)



Hanam

- Application : HRSG
- GT Power : 425MW x 1 Unit
- Reductive Agent : NH₃(25%)
- YPES + SCR Hydrid system



Pyeongtaek

- Application : HRSG
- GT Power : 475MW x 2 Unit
- Reductive Agent : Anhydrous NH₃



Ulsan

- Application : HRSG
- GT Power : 425MW x 2 Unit
- Reductive Agent : Anhydrous NH₃

PROJECT INFORMATION (IRAN)



Tombak

- Application : Diesel Engine
- Capacity : 7MW x 2 Unit
- Reductive Agent : Aq. Urea (40%)
- Delivered : December 2011



PROJECT INFORMATION (SAUDI)



Yanbu

- Application : HFO Boiler
- Capacity : 117 ton
- Reductive Agent : Aq. Urea (40%)
- Delivered : August 2012



Stationary Plant Application

Track Record

PROJECT INFORMATION (USA)



Fresno WWTP
 · Application : 2-HRSG retrofit (CCP-004)
 · Capacity : 3MW (126,000 lb/hr)
 · Reductive Agent : NH3 Gas
 · Supply Items : Catalyst/Reactor/AFCU
 · Delivered : October 2011



Diamond Pet Foods
 · Application : 2-Industrial Boiler (CCP-002)
 · Capacity : 12MMBtu/hr (350HP)
 · Reductive Agent : Anhydrous NH3 Gas
 · Supply Items : Catalyst/Reactor/AFCU
 · Delivered : July 2011



CO-OP City PP-New York
 · Application : OTSG
 · Capacity : 350 HP
 · Reductive Agent : Aq. Urea (40%)
 · Supply Items : AFCU, ADM, AIG, Control Panel
 · Delivered : January 2007



Hawaii
 · Application : OTSG
 · GT Power : 24MW x 2 Unit
 · Reductive Agent : Aq. Urea (40%)
 · Supply Items : AFCU, ADM, AIG, Control Panel
 · Delivered : August 2008



Corn Products
 · Application : 1-Solar Turbine/Deltak HRSG (CCP-003)
 · Capacity : 3MW
 · Supply Item : Catalyst/Reactor/AFCU
 · Reductive Agent : NH3(19%)
 · Delivered : Jan. 2011



Univ of California-Riverside
 · Application : Industrial Boiler (CCP-009)
 · Capacity : 1000 HP * 3 Unit
 · Supply items : SCR systems
 · Reduction Agent : NH3 Gas
 · Delivery : Mar. 2013
 **5ppm NOx & NH3 Slip



ConAgra Foods-Helm
 · Application : Industrial Boiler (CCP-005)
 · Capacity : 100,000 lbs/hr steam * 2 Unit
 · Reduction Agent : NH3 Gas
 · Supply Items : SCR SYSTEMS
 · Delivery : Feb. 2012
 **5ppm NOx & NH3 Slip



VA-Long Beach
 · Application: Industrial Boiler (CCP-010)
 · Capacity : 1000 HP * 2 Unit
 · Reduction Agent : NH3 Gas
 · Supply Items : SCR systems
 · Delivery : 2014
 **5ppm NOx & NH3 Slip



UC-Irvine Med Center
 · Application : 2-Industrial Boiler (CCP-007)
 · Capacity : 750 HP * 2 Unit
 · Reductive Agent : NH3 Gas
 · Supply Item : Catalyst/Reactor/AFCU
 · Delivered : Feb. 2012

NO.	Application	Project Name	Customer	Country	Capacity	Reducant	Q'ty	Year	Remark
1	Power Plant (HRSG)	ULSAN Chemical Plant	SK corp.	KOREA	8MW	NH3 Gas	1	2002	Steam Generator
2		CO-OP CITY PP	IST, KEPCO ENC	USA(New York)	12MW	NH3(19%)	2	2007	OTSG
3		HELCO KEAHOLE	IST, KEPCO ENC	USA(Hawaii)	24MW	Urea(40%)	2	2008	OTSG
4		CCP-003	Corn Products	USA (California)	3MW	NH3(19%)	1	2011	Solar Turbine/Deltak HRSG
5		CCP-004	City of Fresno	USA (California)	3MW	NH3 gas	2	2011	Allison Turbine/Deltak HRSG
6		PYEONGTAEK CCPP	Western Power	KOREA	475MW	NH3(99.9%)	2	2013	
7		ULSAN CCPP	East Western Power	KOREA	475MW	NH3(99.9%)	2	2013	
8		INCHEON CCPP	East Western Power	KOREA	5MW	NH3(25%)	1	2013	BIO GAS
9		HANAM CHPP	Doosan Construction	KOREA	425MW	NH3(25%)	1	2013	SCR & YPES
10		JEJU CCPP	GE POWER SYSTEMS KOREA	KOREA	225MW	NH3(25%)	2	2016	SCR & YPAS

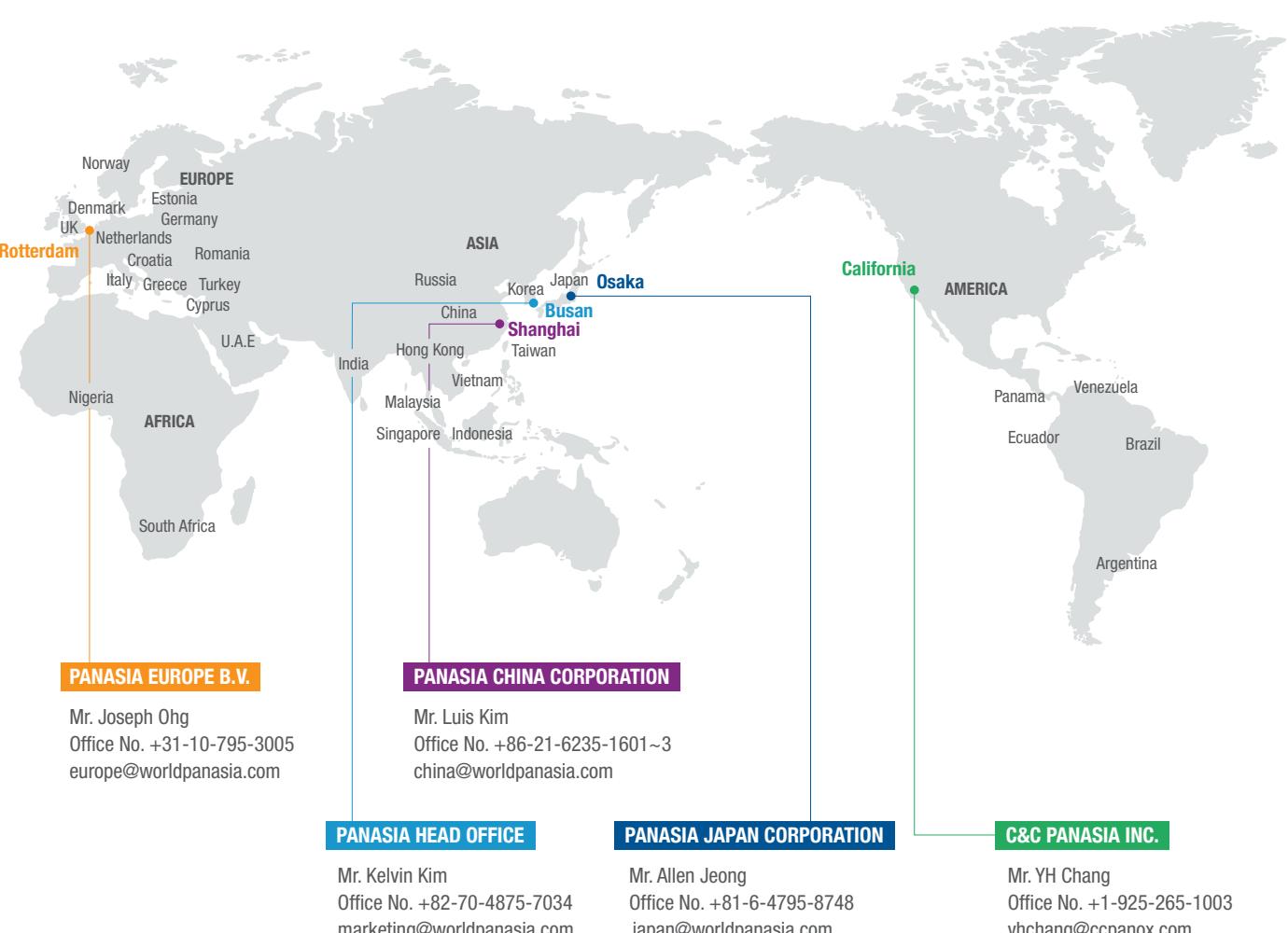
11	CCP-001	California Sheets	USA(California)	600 HP	NH3 Gas	1	2010		
12	CCP-002	Diamond Pet Foods	USA(California)	350 HP	NH3 Gas	2	2010		
13	CCP-005	ConAgra Foods-Helm	USA(California)	100,000 lbs/hr steam	NH3 Gas	2	2012		
14	CCP-006	ConAgra Foods-Oakdale	USA(California)	150,000 lbs/hr steam	NH3 Gas	3	2012		
15	CCP-007	UC-Irvine Med Center	USA(California)	750 HP	NH3 Gas	2	2012		
16	Yanbu II Power Plant	DKME	SAUDI(Yanbu)	117 Ton Boiler	Urea(40%)	1	2012	HFO Boiler	
17	CCP-008	ConAgra Foods-Oakdale	USA(California)	150,000 lbs/hr steam	NH3 Gas	1	2013		
18	CCP-009	Univ of California-Riverside	USA(California)	1000 HP	NH3 Gas	3	2013	5ppm NOx & NH3 Slip	
19	CCP-011	ConAgra Foods-Oakdale	USA(California)	150,000 lbs/hr steam	NH3 Gas	1	2013		
20	CCP-010	VA-Long Beach	USA(California)	1000 HP	NH3 Gas	2	2014	5ppm NOx & NH3 Slip	
21	CCP-012	VA-Long Beach	USA(California)	1000 HP	NH3 Gas	1	2015	5ppm NOx & NH3 Slip	
22	CCP-013	Univ of California-Irvine	USA(California)	1000 HP	NH3 Gas	1	2016	5ppm NOx & NH3 Slip	
23	CCP-014	VA-West Los Angeles	USA(California)	1000 HP	NH3 Gas	3	2016	5ppm NOx & NH3 Slip	
24	CCP-015	UC-Irvine	USA(California)	1000 HP	NH3 Gas	1	2016	5ppm NOx & NH3 Slip	
25	Incinerator	National development project	KCES Co.,Ltd.	KOREA	33,800 Nm3/hr,wet	Urea(40%)	1	2004	

Reference List

NO.	Application	Project Name	Ship	Customer	Country	Capacity	Reducant	Q'ty	Year	Remark
1	Marine (Diesel Engine)	National development project	-	KIMM	KOREA	240kW	Urea(40%)	1	2001	
2		Pilot Project	-	Hyundai Heavy Industry	KOREA	1,200kW	Urea(40%)	1	2002	
3		National development project	-	Iksan City Hall	KOREA	350kW	Urea(40%)	1	2009	Bio Gas
4		National development project	-	Pilot Test Facility	KOREA	350kW	Urea(40%)	1	2010	
5		SPGD12	-	Hyosung	IRAN	7,000kW	Urea(40%)	2	2011	2 stroke engine
6		Pilot Project	-	STX Engine	KOREA	600kW	Urea(40%)	1	2011	Stationary power plant
7		DSERE	-	Doosan Engine	KOREA	10,000kW	Urea(40%)	1	2012	
8		PSV(Platform Supply Vessel)	-	Shinan Heavy Industries	KOREA	1,900kW X 4set	Urea(40%)	1	2012	
9		Statoil / FSU (Floating Storage Unit)	SN2067	Samsung Heavy Industries/Statoil	NORWAY	5,220kW X 4set 1,600kW X 1set	Urea(40%)	1	2013	
10		Seadrill / Drillship	HN2100/01	Samsung Heavy Industries/Seadrill	NORWAY	8,000kW X 6set	Urea(40%)	2	2013	
11		Gaslog / LNGC	SN2212	Samsung Heavy Industries/GASLOG	U.S.A	3,650kW x 2set 2,750kW x 2set	Urea(40%)	1	2016	
12		NAT / 157K COT	SN2214/15/16	Samsung Heavy Industries/NAT	NORWAY	1150kW x 3set	Urea(40%)	3	2017	
13		CAPITAL / 319K VLCC	SN2225/26/27/28	Samsung Heavy Industries/ CAPITAL	GREECE	1600kW x 3set	Urea(40%)	4	2017	
14		BW / 319K VLCC	SN2229/30/31/32	Samsung Heavy Industries/ BW	NORWAY	1450kW x 3set	Urea(40%)	4	2017	
15		Caterpillar	-	500톤 탐사선	KOREA	430kW x 2set	Urea(40%)	1	2017	
16		Caterpillar	-	1,500톤 탐사선	KOREA	250kW x 2set	Urea(40%)	1	2017	
17		Gaslog LNGC	SN2213/62/74	Samsung Heavy Industries/GASLOG	U.S.A	3,650kW x 2set 2,750kW x 2set	Urea(40%)	3	2018	
18		Evergreen	SN2263~70	Samsung Heavy Industries/EVERGREEN	TAIWAN	4,000kW x 2set 3,500kW x 2set	Urea(40%)	8	2018	
19		Cardiff / 174k LNGC	SN2271	Samsung Heavy Industries/Cardiff	Greece	3,650kW x 2set 2,750kW x 2set	Urea(40%)	1	2018	Bypass Line
20		AP / SHTL Tanker	SN2277/78/79/80	Samsung Heavy Industries/AP	U.S.A	4,000kW x 2set 3,500kW x 2set	Urea(40%)	4	2018	
21		Cardiff / 174k LNGC	SN2275	Samsung Heavy Industries/Cardiff	Greece	3,650kW x 2set 2,750kW x 2set	Urea(40%)	1	2018	Bypass Line
22		Cardiff / 174k LNGC	SN2276	Samsung Heavy Industries/Cardiff	Greece	3,650kW x 2set 2,750kW x 2set	Urea(40%)	1	2018	Bypass Line
23		Eurogas / 174K LNGC	SN2304	Samsung Heavy Industries/Minerva	Greece	3,880kW x 2set 2,880kW x 2set	Urea(40%)	1	2018	
24		Celsius / 180K LNGC	SN2297/98	Samsung Heavy Industries/Celsius	U.S.A	3,650kW x 2set 2,750kW x 2set	Urea(40%)	2	2018	
25		Gaslog LNGC / 174k LNGC	SN2300/31	Samsung Heavy Industries/GASLOG	U.S.A	3,650kW x 2set 2,750kW x 2set	Urea(40%)	2	2018	
26		NYK LNGC	SN2302	Samsung Heavy Industries/NYK,LNGC	U.S.A	3,840kW x 2set 2,880kW x 2set	Urea(40%)	1	2019	
27		AP SHTL Tanker	SN2277	Samsung Heavy Industries/AP SHTL	U.S.A	4,500kW x 2set 2,700kW x 2set	Urea(40%)	1	2019	
28		Gaslog LNGC / 174k LNGC	SN2311/12	Samsung Heavy Industries/GASLOG	U.S.A	3,840kW x 2set 2,880kW x 2set	Urea(40%)	2	2019	
29		Minerva-Eurogas / 174K LNGC	SN2305	Samsung Heavy Industries/MINERVA-EUROGAS	Greece	3,840kW x 2set 2,880kW x 2set	Urea(40%)	1	2019	
30		NYK, LNGC	SN2306/07	Samsung Heavy Industries/NYK	U.S.A	3,840kW x 2set 2,880kW x 2set	Urea(40%)	2	2019	
31		BK-Navigare / 174K LNGC	SN2310	Samsung Heavy Industries/BK-Navigare	U.S.A	3,650kW x 2set 2,750kW x 2set	Urea(40%)	1	2019	
32		Celsius / 180K LNGC	SN2313	Samsung Heavy Industries/Celsius	U.S.A	3,840kW x 2set 2,880kW x 2set	Urea(40%)	1	2019	
33		Celsius / 180K LNGC	SN2314	Samsung Heavy Industries/Celsius	U.S.A	3,840kW x 2set 2,880kW x 2set	Urea(40%)	1	2019	
34		Cardiff / 174k LNGC	SN2308	Samsung Heavy Industries/Cardiff	Greece	3,650kW x 2set 2,750kW x 2set	Urea(40%)	1	2019	Bypass Line
35		Minerva-Eurogas / 174K LNGC	SN2332	Samsung Heavy Industries/Minerva-Eurogas	Greece	3,840kW x 2set 2,880kW x 2set	Urea(40%)	1	2019	
36		Hoegh Galleon / 180K LNGC	SN2220	Hoegh LNG	Norway	7,800kW x 4set	Urea(40%)	1	2019	Retrofit
37		JP Morgan / 180K LNGC	SN2336/7	Samsung Heavy Industries/JP Morgan	U.S.A	3,650kW x 2set 2,750kW x 2set	Urea(40%)	2	2019	Bypass Line

Worldwide Service Network

Effective Follow-up Service, Prompt Action for Spare Parts





HEAD OFFICE & FACTORY 46744, 55, Mieumsandan 3-ro, Gangseo-gu, Busan, Korea

TEL: +82-51-831-1010 | FAX: +82-51-831-1399

www.worldpanasia.com | E-mail: panasia@worldpanasia.com

MARKETING TEL: +82-70-4875-7034 | E-mail: marketing@worldpanasia.com

SERVICE BWTS TEL: +82-70-4875-7147 | E-mail: bwts_service@worldpanasia.com

TLGS TEL: +82-70-4875-7146 | E-mail: tlgs_service@worldpanasia.com

SCRUBBER TEL: +82-70-4875-7194 | E-mail: scrubber_service@worldpanasia.com